

**GESIPA®**  
The Experts  
in Blind Riveting

**Power Tools**

CE-Conformity: Machine safety acc. EU-Directive N° 2006/42/ EG



**PH 1**

Part no. 716 0011

**Working range**

up to 4 mm Ø all materials  
Non-qualified for CAP blind rivets stainless steel

**Technical data**

Weight: (2.6 lbs) 1,2 kg  
Operating air pressure: (60-90 psi) 6 bar  
Air hose connection: (1/4") 6 mm Ø  
Air consumption: per cycle 0.8-1.2 ltr.  
(0.2 ltr. compr. air)  
Traction power: 5.200 N at 5 bar  
Stroke: (.590") 15 mm

**Nosepieces/accessories**

Nosepieces:  
16/24 (in working position)  
16/18, 16/27, 16/29 (as accessory)  
1 set of jaws, 1 spent mandrel bottle, 1 maintenance wrench each MSU and MSZ  
Maintenance Instructions and spare Parts list

**Jaws (2 Parts) for PH 1**

Part no. 705 2057



**PH 2**

Part no. 717 0017

**Working range**

from 3 up to 5 mm Ø all materials — 2,4 mm Ø with special jaw assembly (page 38). Non-qualified for CAP blind rivets stainless steel!

**Technical data**

Weight: (2.8 lbs) 1,3 kg  
Operating air pressure: (60-90 psi) 6 bar  
Air hose connection: (1/4") 6 mm Ø  
Air consumption: per cycle 1.2-1.8 ltr.  
(0.3 ltr. compr. air)  
Traction power: 7.375 N at 5 bar  
Stroke: (.590") 15 mm

**Nosepieces/accessories**

Nosepieces:  
16/32 (in working position)  
16/24, 16/27, 16/29, 16/36 (as accessory)  
1 set of jaws, 1 spent mandrel bottle, 1 maintenance wrench each MSU and MSZ  
Maintenance Instructions and spare Parts list

**Jaws (3 Parts) for PH 2 and PH 2000**

Part no. 710 2151



**PH 2000**

Part no. 715 0016

**Working range**

from 3,0 up to 6,4 mm Ø all materials — 2,4 mm Ø with special jaw assembly (page 51)

**Technical data**

Weight: (4.1 lbs) 1,9 kg  
Operating air pressure: (75-115 psi) 6 bar  
Air hose connection: (1/4") 6 mm Ø  
Air consumption: per cycle 2.8-3.6 ltr.  
(0.6 ltr. compr. air)  
Traction power: 10.000 N at 5 bar  
Stroke: (.866") 22 mm

**Nosepieces/accessories**

Nosepieces:  
16/32 (in working position)  
16/24, 16/27, 16/29, 16/36, 16/40, 16/45 (as accessory)  
1 set of jaws, 1 air deflector (No. 896)  
1 wrench MSU  
1 ball headed screw driver SW 2,5  
1 oil refill can with hydraulic oil  
Maintenance Instructions and spare Parts list

**PH 1 and PH 2 with VAS (vacuum absorption system)**



(Description on page 45)

**PH 1 equipped with VAS**  
Part no. 716 0070

**PH 2 equipped with VAS**  
Part no. 717 0033

**Nosepieces for power tools**

Rivet Ø	Rivet material	PH 1	PH 2	PH 2-VK	PH-Axial	PH 2000	PH 2000-BT
2,4	alu	16/18	10/18*	10/18	10/18*	10/18*	—
3,2	CAP alu, CAP cu	16/18	10/18*	10/18	10/18*	10/18*	—
3 and 3,2	alu, copper, steel, stainless steel, stinox, alu, PG alu, PG steel	16/24	10/24*	10/24	10/24*	10/24*	—
4	alu, copper, CAP alu, CAP cu	16/24	16/24	10/24	16/24	16/24	—
4	PG alu, steel, alu	16/27	16/27	10/27	16/27	16/27	—
4	stainless steel, stinox, PG steel	16/29	16/29	—	16/29	16/29	—
5 and 4,8	alu, CAP alu, CAP cu, PG alu	—	16/29	—	16/29	16/29	—
5 and 4,8	steel, Alu	—	16/32	—	16/32	16/32	—
5 and 4,8	stainless steel, stinox, PG steel	—	16/36	—	—	16/36	—
6	alu	—	—	—	—	16/36	—
6	steel	—	—	—	—	16/40	—
6,4	alu, PG alu	—	—	—	—	16/40	—
6,4	steel, alu	—	—	—	—	16/45	—
4	plastic	—	—	—	—	16/30K	—
5	plastic	—	—	—	—	16/35K	—
6	plastic	—	—	—	—	16/40K	—
4,8	all MEGA GRIP*	—	—	—	—	16/31MG	—
6,4	all MEGA GRIP*	—	—	—	—	16/41MG**	—
4	all BULB-TITE*	—	—	—	—	—	16/26BT
5,2	all BULB-TITE*	—	—	—	—	—	16/32BT
6,3	all BULB-TITE*	—	—	—	—	—	16/42BT
7,7	all BULB-TITE*	—	—	—	—	—	16/48BT

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